

DESIGNER

Merckx & Maes

DESCRIPTION

The ILLUM collection refers to the classical Scandinavian furniture archetypes, translated with updated materials for outdoors. Aluminium is used like sculpted wood throughout the collection, with smooth transitions from crisp to soft lines. Functionality is paramount for ILLUM, without compromising on comfort and class. The soft-curving back support provides an inviting view and seating comfort. The table with its slim legs is kept pure and simple. The lounger is provided with a knee bend section and can easily be put in more than 10 different positions by means of a new-patented pump system.

MATERIALS

Frame: aluminium with a double powder coating

Seat: Batyline®

Table Top: Indonesian plantation teak or ceramic in white, black, linen or piombo

COLOURS FRAME









COLOURS TABLE TOP











Teak

10-Linen

89-Piombo 90-Black





TECHNICAL DRAWINGS*

06518-x-x - Armchair 48cm 18,9" 22'

止 7,5 kg delivery unit: 4 packaging: $79 \times 58 \times H111 \text{ cm} - 0.5 \text{ m}^3$ 36 kg cushion: art.C06518W

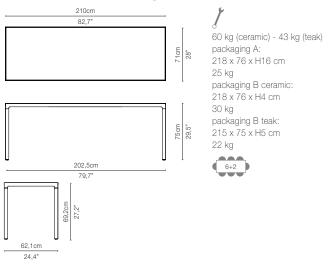
06534-x - Bench 31 kg delivery unit: 1 packaging A: 220 x 47 x H16 cm 210cm 20,5 kg 82,7 packaging B: 220 x 45 x H5 cm 15 kg cushion: C07434W (42x42cm)

06552-x-x - Dining Table 210x98cm 82,7" 98cm 38,6" 75cm 29,5" 202,5cm 79,7 27,2"

66 kg (ceramic) - 53 kg (teak) packaging A: 218 x 103 x H16 cm 27,5 kg packaging B ceramic: 218 x 105 x H4 cm 42 kg packaging B teak: 215 x 101 x H5 cm 30 kg



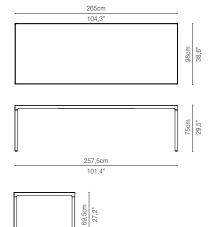
06552xs-x-x - Slim Dining Table 210x71cm





90,4cm

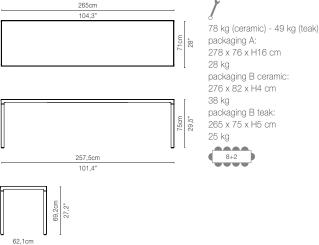
35.6"



81 kg (ceramic) - 61 kg (teak) packaging A: 278 x 103 x H16 cm 31,5 kg packaging B ceramic: 277 x 109 x H4 cm 53 kg packaging B teak: 265 x 100 x H5 cm 34 kg

101,4

06554xs-x-x - Slim Dining Table 265x71cm



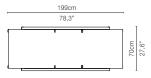
90,4cm

^{*} Appearances, measurements and weights may slightly differ from reality.



TECHNICAL DRAWINGS*

06540 - Adjustable lounger



delivery unit: 1 weight: tbc packaging: tbc cushions: art.C06540W The backrest is adjustable by means of a pump system and can be put in any position you like. The angle of the backrest to the ground floor ranges from 180° to 125°.





 $^{^{\}star}\,$ Appearances, measurements and weights may slightly differ from reality.



CUSHIONS

The cushions are available with an outdoor filling in fabrics D & E. The references of the available cushions are listed on the previous pages.

Cat D & E: cushions with an outdoor filling, type dryfoam. The cushions have an open cell structure so air can circulate freely. Water passes through the filling but dries quickly thanks to the large open pores, substantially inhibiting fungal growth.

MAINTENANCE

Clean the aluminium frame with water and a non-caustic, uncoloured fluid detergent. Allow detergent time to act. For stubborn stains, use Aluminium Cleaner. We advise to use Metal Protector twice a year which applies an invisible film and protects the aluminium against the adhesion of dirt.

The Batyline seat can be cleaned with soap and water or with Synthetics Cleaner or Synthetics Super Cleaner for stubborn stains. Apply with a soft brush on both sides. Leave to soak for a while and rinse with a garden hose.

The ceramic table top can be cleaned with water and soap. Stubborn stains can be removed with Glass & Ceramic Cleaner. To protect the ceramic, Ceramic Protector can be used. This applies a highly water and soiling repellent coating, which also makes the surface brighter, smoother and easier to clean.

For the teak tops we advise to apply Teak Protector which prevents stains and green deposit. Dirty teak can be cleaned with Teak Cleaner or Super Cleaner. Leave to dry completely before applying Teak Protector. Rough wood can be sanded slightly.



D9952

Aluminium Cleaner - Frame



D9920 Synthetics Cleaner - Batyline



D9911 Teak Cleaner



D9938 Glass & Ceramic Cleaner



D9955 D9955 Ceramic Protector



D9912 Teak Protector



